

Date: Thursday, 3/8/2007 12:37:20 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	CROSSBOLT SPACER		
Job Number	31108					
Estimate Number	10993					
P.O. Number	N/A		Part Number	D2579		
This Issue	3/8/2007	S.O. No.	N/A	Drawing Number	D2579 REV D	
Prsht Rev.	NC			Project Number	N/A	
First Issue	N/A	Type	MACHINED PARTS	Drawing Revision	D	
Previous Run	30220			Material	N/A	
Written By			Due Date	3/23/2007	Qty:	500
Checked & Approved By	<i>HJ 07.03.08</i>		Um:	Each		
Comment	Est E 02.06.17 Now turned on Cobra NG					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6T0500W058	6061-T6 Tube .500 x.058W	
		Comment: Qty.: 0.3762 f(s)/Unit Total : 188.1075 f(s) 6061-T6 Tube .500 x.058W Material: 6061-T6 (WW-T-700/6 ) or 5052-H32 (WW-T-700/4) 0.500 Dia x 0.058 Wall Batch <u>164007</u>	
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL Machine as per Folio FA245	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>LG</u>	
6.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	
Job Completion			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07K5/02  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	31108
Description: Cross Bolt Spacer	Part Number:	D2579
Inspection Dwg: D2579 Rev: D		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

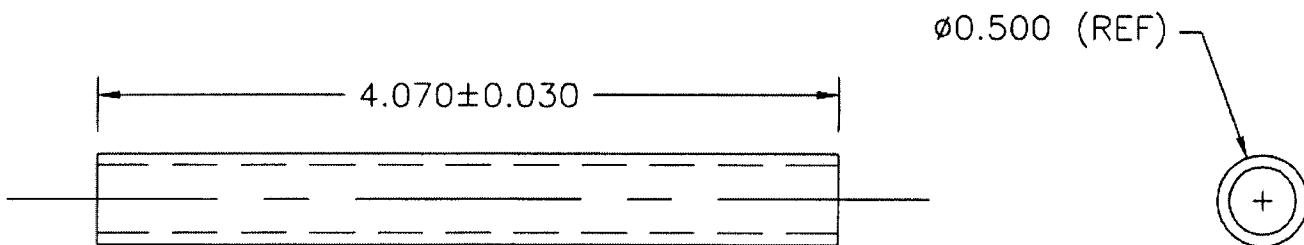
## X First Article      Prototype

Measured by:	<u>BG</u>	Audited by:	<u>QNL</u>	Prototype Approval:	N/A
Date:	07/04/30	Date:	07/04/30	Date:	

Rev	Date	Change	Revised by	Approved
A	03.11.27	New Issue	KJ/RF	TT

**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>RE</i>	DRAWING NO. D2579	REV. D SHEET 1 OF 1
DATE 99.05.19		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	

**RELEASED**  
 99.05.20 DS


MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)  
 $0.500$  DIA x  $0.058$  WALL

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOT COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 3108